

Date: Wednesday, 23/07/2008 8:07:29 AM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : WEBBING
 Job Number : 40716-2
 Estimate Number : 10755
 P.O. Number :
 This Issue : 23/07/2008 S.O. No. :
 Prsht Rev. : NC
 First Issue : 1/1 Type : PURCHASED PARTS
 Previous Run : 38258
 Part Number : D3320041
 Drawing Number : D3320 REVC
 Project Number : N/A
 Drawing Revision : C
 Material :
 Due Date : 30/07/2008 Qty: 10 Um: Each
 Written By :
 Checked & Approved By :
 Comment : Est: A 05-02-09 New Issue KJ/JLM
 Est Rev: B 08-05-14 chg to revC as per dwg DD verified
 by: EC

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 PG PURCHASING



Comment: PURCHASING

Issue P/O:

Fabricate D3320-041 as per Dwg D3320

Possible Supplier: Aerotex or Tulmar

Material: Nylon, MIL-W-4088K, Type XVII, Class 1A, color red

Material release note is required

2.0 D3320041P Webbing



Comment: Qty.: 1.0000 Each(s)/Unit Total: 10.0000 Each(s)
 Webbing

3.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive & Inspect for Transit Damage

Ensure Material Release Note is attached

4.0 QC6 DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

Date: Wednesday, 23/07/2008 8:07:29 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: WEBBING

Job Number: 40716

Part Number: D3320041

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/08/2008

Comment: FINAL INSPECTION/W/O RELEASE

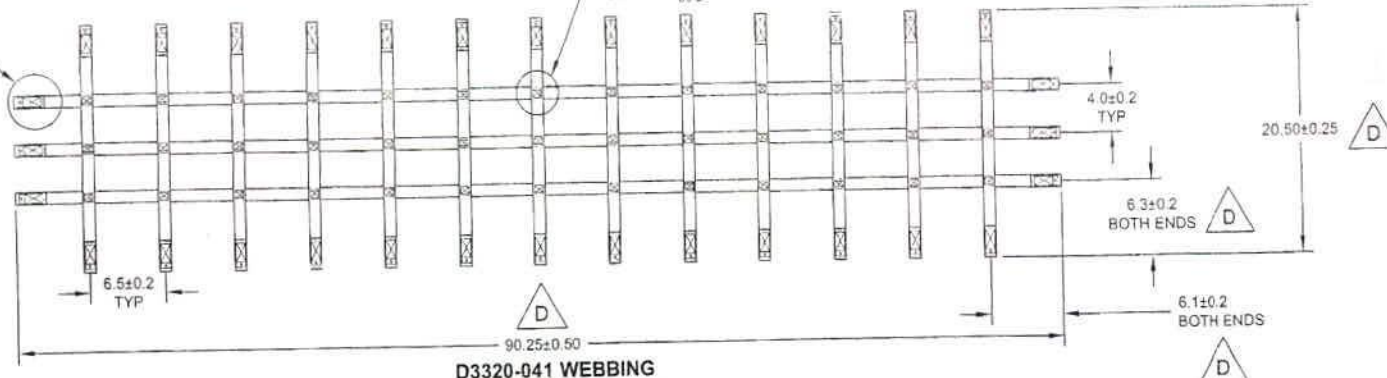
Job Completion



MF 08-08-18

DETAIL A B7-2

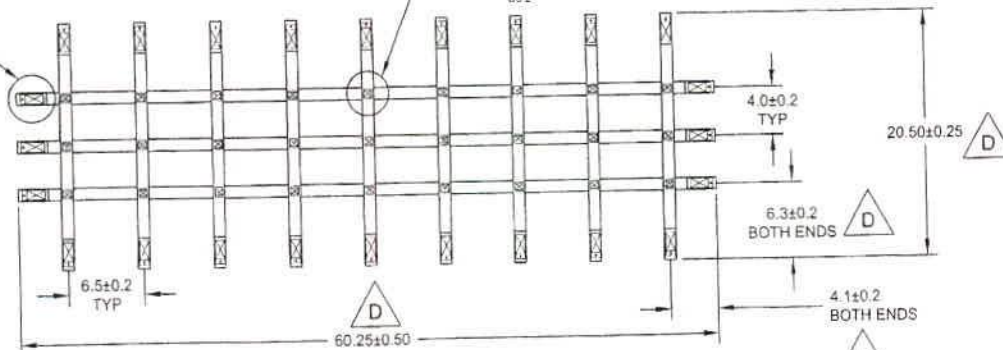
DETAIL B B3-2



D3320-041 WEBBING

DETAIL A B7-2

DETAIL B B3-2



D3320-043 WEBBING

NOTES:

- 1) MATERIAL: WEBBING MATERIAL: NYLON, MIL-W-4088K, TYPE XVII, CLASS 1A, COLOR RED
THREAD: NYLON THREAD TO BE USED FOR ALL SEAMS CONFORMING TO V-T-295 TYPE II, CLASS A, SIZE F, COLOR RED.
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: D3320-041 - 0.39 LBS. D3320-043 - 0.30 LBS.
- 8) ALL STITCHING TO BE MACHINE STITCHED IN ACCORDANCE WITH ASTM D6193 TYPE 301, 8-10 STITCHES PER INCH, MINIMUM 0.5" BACK STITCH
- 9) HOT CUT WEBBING ENDS TO PREVENT FRAYING

RELEASED
07-21-11

D	AMEND STITCHING DETAIL A (ZN B7-2) PER SUPPLIER. INCREASE LENGTH/WIDTH DUE TO TYPE XVII WEBBING (ZN D2-1, C5-1, B6-1, B4-1). REASON: SUPPLIER CAPABILITIES	PH	08.06.23
C	TYPE XVII WAS TYPE II (ZN A6-1). ADD WEIGHT (ZN A7-1). REASON: PRODUCT IMPROVEMENT, REF PAR 68-009	PH	08.04.23
B	REVISED TOLERANCE AND REFORMAT	MB	07.05.29
A	NEW ISSUE	PH	04.08.28
REV	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	08.06.23		

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADADRAWING NO. D3320
REV. D
SHEET 1 OF 2
TITLE WEBBING
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8

7

6

5

4

3

2

1

D

C

B

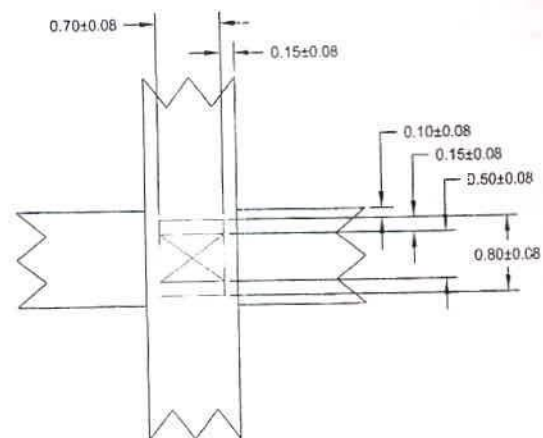
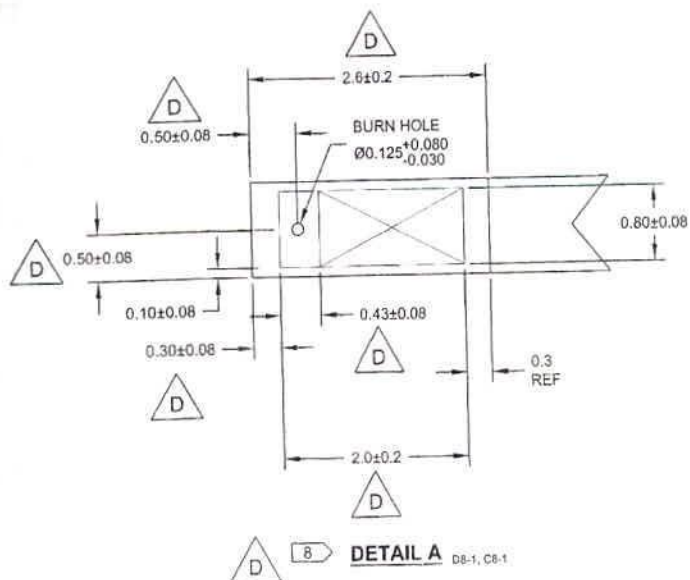
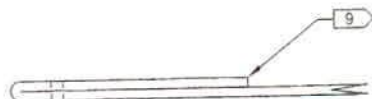
A

D

C

B

A



W1040716

RELEASED
08-07-22-14

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	RF	DRAWING NO.	REV. D
MFC. APPR	RF	D3320	SHEET 2 OF 2
APPROVED	RF	TITLE	SCALE
DE APPR	RF	WEBBING	NTS
DATE	08.06.23	COPYRIGHT © 2004 BY DART AEROSPACE LTD. ALL RIGHTS RESERVED. NO PART OF THIS DOCUMENT MAY BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, INCLUDING PHOTOCOPYING, RECORDING, OR BY ANY INFORMATION STORAGE AND RETRIEVAL SYSTEM.	



#24, 2333 - 18 Ave NE
Calgary, AB T2E 8T6
Phone: (403) 295-8770
Fax: (403) 313 0793

Ship To

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ontario K6A 1K7
Canada

Packing Slip

Date	Packing Slip#
8/13/2008	5530

Invoice To

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ontario K6A 1K7
Canada

Ship Date	P.O. No.
8/13/2008	6822

Customer Phone	Customer Fax
613.632.5200	613.632.1053
Ship Via	Courier Acct No.
FedEx	15179324-0

Item	Description	Part Number	Qty
SKI WEB NET	SKI BASKET WEB NET GST On Sales	D3320-041 08/00/15	8

Thank you for doing business with Aerotex Interiors!

www.aerotexinteriors.com

GST/HST No. 139110308



- Unit 24, 2333 - 18 Ave NE, Calgary AB T2E 8T6 - Phone: (403) 295 -8770 - Fax: (403) 313 - 0793 -

CERTIFICATION OF CONFORMANCE

Customer Purchase Order:

6822

Our Work Order:

5530

THIS IS TO CERTIFY THAT THE FOLLOWING MATERIALS HAVE BEEN USED IN THE WORK ORDER STATED ABOVE:

WEBBING - MIL-W-4088 RED T 17

02/06/13

HAS BEEN FABRICATED TO ESTABLISHED SPECIFICATION TO CONFIRM WITH FAR 25.853 (A) AND DWG.D3320 REV C.

SOLD TO:

DART AEROSPACE LTD., 1270 ABERDEEN STREET, HAWKESBURY, ON K6A 1K7

AUTHORIZED REPRESENTATIVE

A handwritten signature in black ink, appearing to be "J. [unclear]", is written over a horizontal line.